

Fitting Instructions

BHR75, BHR75Z

WHITELINE

AUTOMOTIVE *Flat out*

PO Box 5666, Minto, NSW, 2566 Australia
 Ph: 61 2 9603 0111 Fax: 61 2 9820 2500
 E-mail: admin@whiteline.com.au
 A.B.N. 68 073 002 034

Code: Z270

Application:

Holden / Opel Astra TS Mk4 1999-2004 - rear swaybar.
 Always refer to current catalogue for complete application listing.

Specification:

BHR75 - 22mm non-adjustable full kit swaybar.
 BHR75Z - 22mm 4 hole adjustable full kit swaybar.

Contents:

- | | | |
|------|------|-----------------------------------|
| (1) | 2 x | D-bush |
| (2) | 2 x | 3/8 inch * 2.75 inch long bolt |
| (3) | 2 x | 3/8 inch * 2 inch long bolt |
| (4) | 2 x | 3/8 inch * 1.75 inch bolt |
| (5) | 4 x | 5/16 inch flange nut |
| (6) | 6 x | 3/8 inch nylock nut |
| (7) | 4 x | 3/8 * 1-1/4" flat washer - medium |
| (8) | 10 x | 3/8 * 7/8" flat washer - small |
| (9) | 2 x | 10mm * 48mm washer - large |
| (10) | 2 x | chassis bracket |
| (11) | 2 x | link "L" bracket |
| (12) | 2 x | double eye link |
| (13) | 1 x | grease bag |
| (14) | 2 x | D-bush bracket |
| (15) | 1 x | swaybar |

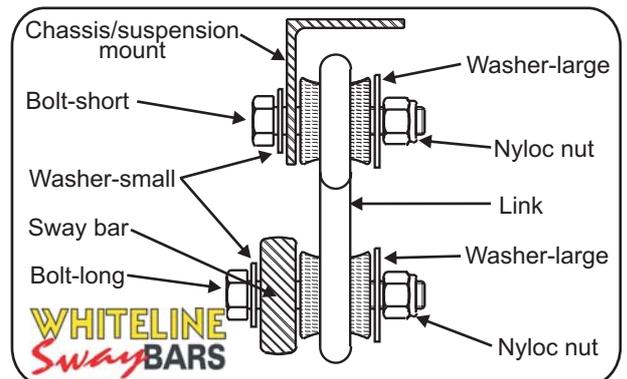
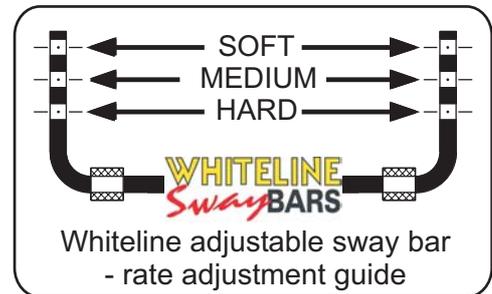
Fitting Instructions:

Please read complete fitting instructions and check kit components prior to fitment. Whiteline recommends that all work be carried out by a qualified technician.

- Raise the rear of the car, support on chassis safety stands, and remove wheels.
- Support hub, disconnect shock absorber bottom mount, lower hub and remove spring.

WARNING - Spring compressors may be required to relieve any compression on the spring.
- Drill 10mm hole in bump stop lower limiter plate.
- Fit bolt (2) with washer (9) into hole facing down so only the head of the bolt protrudes at top.
- Fit bracket (11) to the bottom of the bolt. 2 holes must towards centre of vehicle. Use nut (6) and washer (8), and tighten.
- Using original bolts and nuts, mount bracket (10) to the inside of the rear swing arm chassis mount.

Note: It is recommended to apply thread locking compound.
- Refit wheels, and lower the vehicle. Further fitting must be done with the vehicle at normal ride height - drive on ramps can be used.
- Lubricate D-bushes with grease and fit onto the swaybar.
- Using nuts (5) and washers (8), mount the swaybar onto chassis mounts (10).
- Mount link (12) into desired hole in bracket (11) corresponding with setting on swaybar (14).
- Tighten all mounting hardware.



Warning: Please drive carefully while you accustom yourself to the changed vehicle behaviour.