

# Fitting Instructions

## For: Front lower control arm bush

### To suit: Chrysler 300c/Magnum

**Contents:**

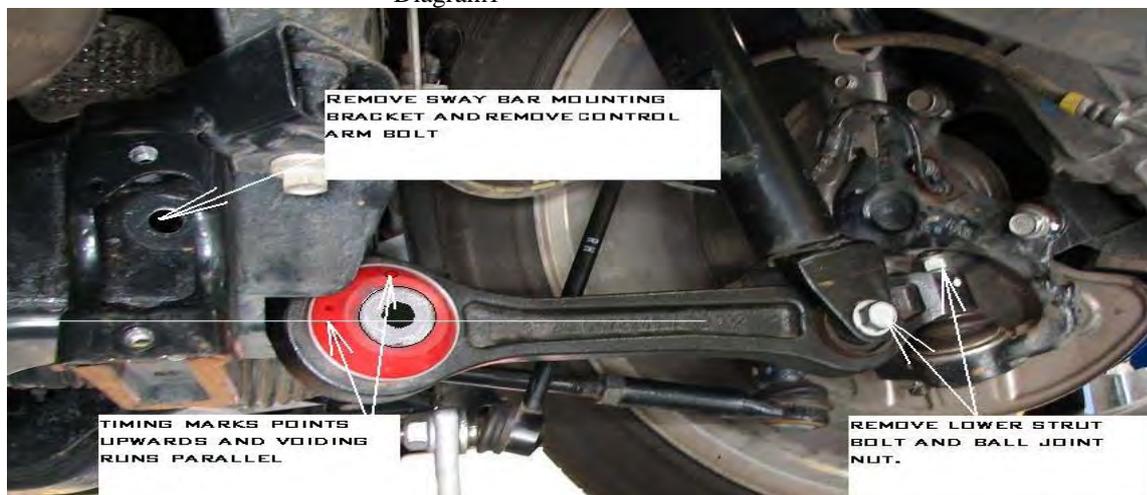
2 x Replacement Bushes 5568  
2 x Crush Tubes

1 x Fitting Instructions  
1 x Grease Satchel

**These instructions are to be used in conjunction with Workshop manual.**

1. Raise the front of vehicle and support on chassis stands.
2. Remove the front ball joint nut and using a suitable puller remove the ball joint from the housing. (Diagram1)
3. Remove the front strut lower retaining bolt. (Diagram1)
4. Remove the sway bar D rubber heat shields and sway bar D mount brackets and sway bar. (Diagram1)
5. Remove the lower control arm inner mounting nut and bolt. (Diagram1)
6. Using a suitable press and tools, press the bush out of the control arm and discard.
7. Ensure all sharp edges, burrs; rust and paint are removed from the mounting flange face. Repair or replace as necessary.
8. Install the replacement 5568 Front control arm bushes into the arm with the timing mark pointing upwards and so the voiding runs parallel with the arm. (for the ease of fitment press bush into chamfered side of control arm.)
9. Press in the Replacement 5568 Front Lower Control Arm bush gently until it seats against the step in the outer shell.
10. Lubricate (with the grease supplied) the bore and end faces of the bush and fit the supplied crush tube.
11. Reinstall the front lower control arm into the mount and fit mounting bolt and nut. Torque to manufactures specifications.
12. Reinstall sway bar and bracket heat shields.

Diagram1



**NB: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual procedures are followed in addition to the above.**